



## Material Safety Data Sheet

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### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** 3M(TM) Weld-Thru II Coating, PN 05917

**MANUFACTURER:** 3M

**DIVISION:** Automotive Aftermarket

**ADDRESS:** 3M Center  
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

**Issue Date:** 11/22/2005

**Supersedes Date:** 02/16/2005

**Document Group:** 18-7877-6

**Product Use:**

Specific Use: Weldable Corrosion Resistant Coating

### SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
ACETONE	67-64-1	30 - 60
LIQUEFIED PETROLEUM GASES	68476-86-8	10 - 30
ZINC	7440-66-6	7 - 13
XYLENE	1330-20-7	3 - 7
ZINC RICH PRIMER	Mixture	1 - 5
ETHYLBENZENE	100-41-4	1 - 5
ALUMINUM	7429-90-5	1 - 5
STODDARD SOLVENT	8052-41-3	< 2
TOLUENE	108-88-3	< 0.1

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Specific Physical Form:** Aerosol

**Odor, Color, Grade:** Gray/Metallic appearance with solvent odor.

**General Physical Form:** Liquid

**Immediate health, physical, and environmental hazards:** Aerosol container contains flammable gas under pressure. Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long

distances along the ground or floor to an ignition source and flash back. Aerosol container contains flammable material under pressure. May cause target organ effects.

### 3.2 POTENTIAL HEALTH EFFECTS

**Eye Contact:**

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

**Skin Contact:**

Delayed Dermal Irritation: Signs/symptoms may include localized redness, swelling, itching, and pain. These effects may not appear immediately following exposure.

**Inhalation:**

Upper Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Intentional concentration and inhalation may be harmful or fatal.

May be absorbed following inhalation and cause target organ effects.

**Ingestion:**

May be harmful if swallowed.

Ingestion may cause:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, nausea, diarrhea and vomiting.

**Target Organ Effects:**

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure, above recommended guidelines, may cause:

Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

Kidney Effects: Signs/symptoms may include reduced or absent urine production, increased serum creatinine, lower back pain, increased protein in urine, and increased blood urea nitrogen (BUN).

**Carcinogenicity:**

Contains a chemical or chemicals which can cause cancer.

**Ingredient**

ETHYLBENZENE

**C.A.S. No.**

100-41-4

**Class Description**

Group 2B

**Regulation**

International Agency for Research on Cancer

## SECTION 4: FIRST AID MEASURES

### 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

**Skin Contact:** Wash affected area with soap and water. If signs/symptoms develop, get medical attention.

**Inhalation:** Remove person to fresh air. If signs/symptoms develop, get medical attention.

**If Swallowed:** Do not induce vomiting. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get immediate medical attention.

## SECTION 5: FIRE FIGHTING MEASURES

### 5.1 FLAMMABLE PROPERTIES

<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Flash Point</b>	-156 °F [ <i>Test Method:</i> Pensky-Martens Closed Cup]
<b>Flammable Limits - LEL</b>	0.7 %
<b>Flammable Limits - UEL</b>	12.8 %

### 5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

### 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** Flammable liquefied gas. Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. Aerosol container contains flammable material under pressure.

**Note:** See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

**Accidental Release Measures:** Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and

could cause flammable gases or vapors in the spill area to burn or explode. Contain spill. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. If possible, seal leaking container. Place leaking containers in a well-ventilated area, preferably an operating exhaust hood, or if necessary outdoors on an impermeable surface until appropriate packaging for the leaking container or its contents is available. Cover spill area with a fire-extinguishing foam designed for use on solvents, such as alcohols and acetone, that can dissolve in water. An AR - AFFF type foam is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS. Collect the resulting residue containing solution. Place in an approved metal container. Seal the container. Dispose of collected material as soon as possible.

**In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.**

## SECTION 7: HANDLING AND STORAGE

### 7.1 HANDLING

Vapors may ignite explosively. May cause flash fire. Prevent build-up of vapors - open all windows and doors. Maintain vapor concentrations below recommended exposure limits. Use only with cross-ventilation. Without adequate ventilation, vapors may settle in low-lying areas. Keep away from heat, sparks, and open flame. Do not smoke or ignite matches, lighters, etc. For industrial or professional use only. Extinguish pilot lights and turn off stoves, ovens and other gas and electric appliances (space and water heaters, furnaces, etc.), electric motors, and other sources of ignition during adhesive use and until all vapors are gone; i.e., until the odor of vapors at the floor level has disappeared. Do not use electric light switches. Do not generate static sparks (such as by walking on carpet, etc.). Use the same precautions in the work area and all connected areas. Aerosol container contains flammable gas under pressure. Do not pierce or burn container, even after use. Keep out of the reach of children. Avoid eye contact with vapors, mists, or spray. Avoid breathing of vapors, mists or spray. Avoid breathing of dust created by cutting, sanding, grinding or machining. Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Avoid contact with oxidizing agents. Keep away from strong bases and amines. (When welding on 3M Weldable Primer, adhere to the standard precautions normally taken for welding. Avoid breathing fumes during welding operations. The use of local exhaust ventilation is recommended to control welding fumes. When local exhaust ventilation is not used, a NIOSH/MSHA-approved respirator is recommended.)

### 7.2 STORAGE

Store away from areas where product may come into contact with food or pharmaceuticals. Do not store containers on their sides. Keep container tightly closed. Keep container in well-ventilated area. Store away from heat. Store out of direct sunlight. Store away from acids. Store away from oxidizing agents. Store at temperatures below 120 degrees Fahrenheit (49 degrees C).

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 ENGINEERING CONTROLS

Do not use in a confined area or areas with little or no air movement. Use with functioning spray booth or local exhaust. Use with appropriate local exhaust ventilation. Provide appropriate local exhaust for cutting, grinding, sanding or machining.

### 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

#### 8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

#### 8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Polyethylene/Ethylene Vinyl Alcohol.

### 8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray. Avoid breathing of dust created by cutting, sanding, grinding or machining.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges and N95 particulate prefilters.

Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

When welding through this coating, use appropriate respiratory protection against hazardous decomposition products.

### 8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

## 8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
ACETONE	ACGIH	TWA	500 ppm	Table A4
ACETONE	ACGIH	STEL	750 ppm	Table A4
ACETONE	OSHA	TWA, Vacated	750 ppm	
ACETONE	OSHA	TWA	1000 ppm	Table Z-1
ACETONE	OSHA	STEL, Vacated	1000 ppm	
ALUMINUM	ACGIH	TWA	10 mg/m <sup>3</sup>	
ALUMINUM	OSHA	TWA, respirable	5 mg/m <sup>3</sup>	Table Z-1
ALUMINUM	OSHA	TWA, as total dust	15 mg/m <sup>3</sup>	Table Z-1
ALUMINUM PYRO POWDERS	ACGIH	TWA, as Al	5 mg/m <sup>3</sup>	
ALUMINUM PYRO POWDERS	OSHA	TWA, as Al	5 mg/m <sup>3</sup>	Table Z-1A
ETHYLBENZENE	ACGIH	TWA	100 ppm	Table A3
ETHYLBENZENE	ACGIH	STEL	125 ppm	Table A3
ETHYLBENZENE	OSHA	TWA	100 ppm	Table Z-1A
ETHYLBENZENE	OSHA	STEL	125 ppm	Table Z-1A
STODDARD SOLVENT	ACGIH	TWA	100 ppm	
STODDARD SOLVENT	OSHA	TWA, Vacated	100 ppm	Table Z-1A
STODDARD SOLVENT	OSHA	TWA	500 ppm	Table Z-1
TOLUENE	ACGIH	TWA	50 ppm	Skin Notation*; Table A4
TOLUENE	CMRG	STEL	75 ppm	Skin Notation*
TOLUENE	OSHA	TWA, Vacated	100 ppm	
TOLUENE	OSHA	STEL, Vacated	150 ppm	
TOLUENE	OSHA	TWA	200 ppm	Table Z-2
TOLUENE	OSHA	CEIL	300 ppm	Table Z-2
XYLENE	ACGIH	TWA	100 ppm	Table A4
XYLENE	ACGIH	STEL	150 ppm	Table A4
XYLENE	OSHA	TWA	100 ppm	Table Z-1A
XYLENE	OSHA	STEL	150 ppm	Table Z-1A

\* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

VAC Vacated PEL: Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

#### SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

<b>Specific Physical Form:</b>	Aerosol
<b>Odor, Color, Grade:</b>	Gray/Metallic appearance with solvent odor.
<b>General Physical Form:</b>	Liquid
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Flash Point</b>	-156 °F [ <i>Test Method:</i> Pensky-Martens Closed Cup]
<b>Flammable Limits - LEL</b>	0.7 %
<b>Flammable Limits - UEL</b>	12.8 %
<b>Boiling point</b>	[ <i>Details:</i> Aerosol]
<b>Vapor Density</b>	[ <i>Details:</i> Heavier than air]
<b>Vapor Pressure</b>	80 - 90 mmHg
<b>Specific Gravity</b>	0.796
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>Not Applicable</i>
<b>Solubility in Water</b>	Appreciable
<b>Volatile Organic Compounds</b>	2.58 lb/gal [ <i>Test Method:</i> calculated SCAQMD rule 443.1]
<b>Percent volatile</b>	34.38 %
<b>VOC Less H<sub>2</sub>O &amp; Exempt Solvents</b>	309.42 g/l [ <i>Test Method:</i> calculated SCAQMD rule 443.1]
<b>VOC Less H<sub>2</sub>O &amp; Exempt Solvents</b>	4.4 lb/gal

**SECTION 10: STABILITY AND REACTIVITY**

**Stability:** Stable.

**Materials and Conditions to Avoid:** Strong acids; Strong bases; Strong oxidizing agents; Amines; Heat Additional Information: All sources of ignition, welding arcs, and open flame.

**Hazardous Polymerization:** Hazardous polymerization will not occur.

**Hazardous Decomposition or By-Products**

<u>Substance</u>	<u>Condition</u>
Hydrocarbons	Not Specified
Chlorine	Not Specified
Carbon monoxide	Not Specified
Carbon dioxide	Not Specified
Hydrogen Chloride	Not Specified
Oxides of Nitrogen	Not Specified
Phosgene	Not Specified
Toxic Vapor, Gas, Particulate	Not Specified
Oxides of Zinc	Not Specified

**SECTION 11: TOXICOLOGICAL INFORMATION**

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its

components.

## SECTION 12: ECOLOGICAL INFORMATION

### ECOTOXICOLOGICAL INFORMATION

Not determined.

### CHEMICAL FATE INFORMATION

Not determined.

## SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** Do not puncture or burn cans in a household incinerator. Incinerate in a permitted hazardous waste incinerator. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility. Facility must be capable of handling aerosol cans. Combustion products will include HCl. Facility must be capable of handling halogenated materials.  
Dispose of empty product containers in a sanitary landfill.

**EPA Hazardous Waste Number (RCRA):** D001 (Ignitable)

Since regulations vary, consult applicable regulations or authorities before disposal.

## SECTION 14: TRANSPORT INFORMATION

**ID Number(s):**  
60-9801-0777-9

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

## SECTION 15: REGULATORY INFORMATION

### US FEDERAL REGULATIONS

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - Yes    Pressure Hazard - Yes    Reactivity Hazard - No    Immediate Hazard - Yes    Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
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XYLENE	1330-20-7	3 - 7
ETHYLBENZENE	100-41-4	1 - 5
ALUMINUM	7429-90-5	1 - 5
ZINC	7440-66-6	7 - 13
ZINC (ZINC COMPOUNDS)	7440-66-6	7 - 13

**This material contains a chemical which requires export notification under TSCA Section 12[b]:**

<u>Ingredient (Category if applicable)</u>	<u>C.A.S. No</u>	<u>Regulation</u>	<u>Status</u>
ACETONE	67-64-1	Toxic Substances Control Act (TSCA) 4 Test Rule Chemicals	Applicable

**STATE REGULATIONS**

Contact 3M for more information.

**CALIFORNIA PROPOSITION 65**

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
TOLUENE	108-88-3	*Developmental Toxin

\* WARNING: contains a chemical or chemicals which can cause birth defects or other reproductive harm.

**CHEMICAL INVENTORIES**

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

**INTERNATIONAL REGULATIONS**

Contact 3M for more information.

**WHMIS:** Hazardous

**This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

**SECTION 16: OTHER INFORMATION**

**NFPA Hazard Classification**

**Health:** 2 **Flammability:** 4 **Reactivity:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.



Revision Changes:

Section 9: Property description for optional properties was modified.

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